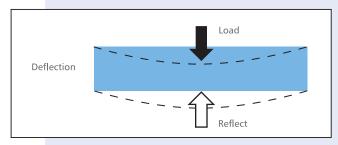


Materials and Manufacturing Process



FRP (Fiber-glass Reinforced Plastic) is a combination of fiberglass reinforcements and thermosetting resins. This special millennium product has been used widely all over the world since it was introduced. FRP is set to be the material of the future.



PULTRUSION is a continuous process where by glass fiber (Roving) is initially pulled through a liquid resin bath and a heated shapping die at the exit of the line where the resin is solidifies to form solid parts of different profiles in accordance with the shape of the die. (Refer page 3)

The continuous process gives added resistance to tension, compression and bending. It also provides a higher strength and it creates a reinforced structure system capable of taking the load according to the Recommended Load Deflection Table. (*Refer page 5*)

RESIN FORMULATION

The resin formulation used in fiberglass grating provides superior resistance to the effects of corrosion and ultraviolet exposure. **INTECH**'s uniquely formulated resin is responsible for the grating's fire retardant characteristics. **INTECH**'s pultruded grating is offered in three resin formulations in order to best match the requirements of the specific application, namely;

Vinylester (VE)

Developed for reliable performance in the harshest chemical environment, the most chemically-resistance recommended today, offering outstanding resistance to a wide range of highly corrosive environments, ranging from caustic to strong acidic.

Thickness available: 25mm / 38mm / 50mm

Isophathalic Resin (ISO)

An economy polyester grating, it outperforms a number of competitive fiberglass products and meets the requirements for corrosion resistance found in all industrial and offshore applications.

Thickness available: 25mm / 38mm / 50mm

Isophathalic Fire Retardant (IFR)

Designed for industrial and chemical processing applications where fire retardancy is required. This isophathatic polyester resin formulation offers a flame spread and smoke rating conform to ASTM E-84 Class A and BS 476 Part 7 Class 1.

Thickness available: 25mm / 38mm / 50mm



Benefits of INTECH FRP Pultruded and Molded Grating

• Corrosion Resistance

No rusting, peeling or flaking, even under the most aggressive conditions in any part of the world.

• Lightweight and Durable

Lightweight of FRP ease handling and cutting, reduce size of platform structure.

Cost Effective

Extremely long life compared to metal and others plastic, "with no maintenance required."

• High Strength and Stiffness

High glass content and continuous reinforcement, pultruded FRP products give extremely high strength and stiffness compared to other engineering plastic.

• High Impact Resistance & Elastic

Returns to original position without any permanent deflection or distortion with allowable loads.

Superior Weatherability

INTECH's integral UV protection system gives long term protection against UV attack.

Non-Conductive & Non-Interfering

Complies to international electrical safety specification and transparent to radio waves and is non-magnetic.

Low Thermal Conductivity & Expansion Rate

Will not transfer heat, and no problem of expansion under heat.

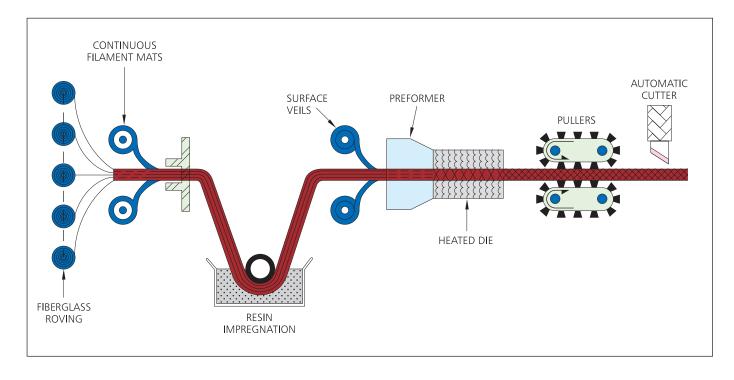
Fire Retardant

Fire retardant quality is available with compliance to ASTM-E84 and BS 476 standards.



FRP Pultrusion Process

CONTINUOUS PULTRUSION





PULTRUSION PROCESS

Pultrusion is a continuous moulding process producing products of uniform cross section such as I beams, Channel, Flat bar, Rods, Hollow Sections etc. The process utilises glass fiber, resin, filler, peroxide and release agent. The glass reinforcement are drawn into a resin impregnation zone where the glass substrate is thoroughly impregnated with the resin mixture. The wet fibrous material will be pulled through a preformer into a heated die. The shape of the end product is determined by the configuration of the die and the resin is polymerised. This continuous and uniform method ensure consistency throughout the entire products length eliminating weak spots.

INTECH FRP PULTRUDED & MOLDED GRATING



Standards and Certification

INTECH's dedication towards excellent quality is reflected in all its FRP products that have been tested to comply with major international standards such as the ASTM, BS, NEMA and UL. The company's focus has always been to provide excellent products and services that not only meet customers' requirements but surpass their expectations.

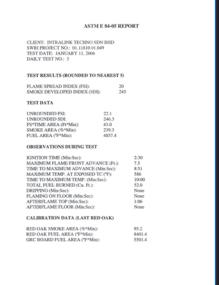
Certification that stand as testimony of this commitment over the years include those conducted by following independent testing inspection organisation:













Awards And Recognition









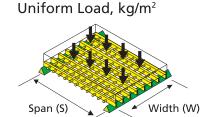


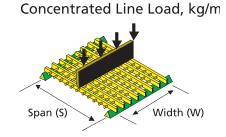


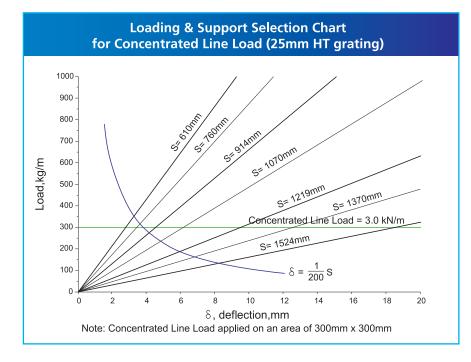


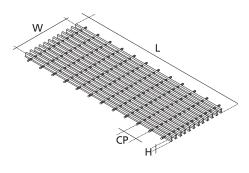
Profile and Technical Data - 25mm (H) Grating

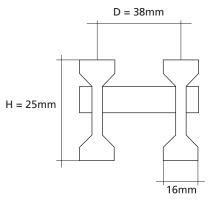
Loading & Support Selection Chart for Uniform Load (25mm HT grating) 1000-900 800 Heavy duty = 7.5 kN/m² 700 600 General duty = 5.0 kN/m² 500 400 Light duty = 3.0 kN/m^2 300 200 Classification at Deflection = 1/200 span a) General Duty at span b) Light Duty at span 0.914m (3ft) < S ≤ 0.914m (3 ft) S ≤ 1.370m (4½ft) 100 14 20 22 26 28 δ , deflection,mm







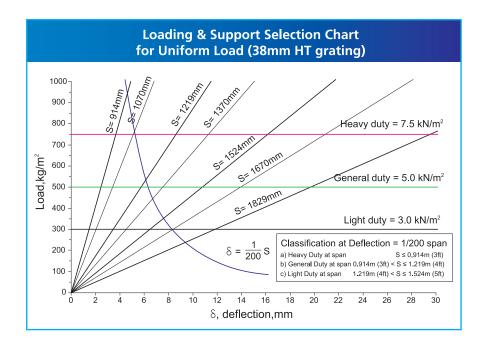


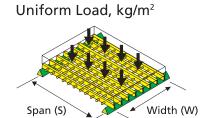


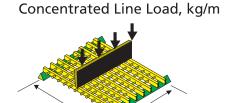
CODE ITG2515	H = 25mm	D = 38mm	CP = 152mm
CODE ITG2530	H = 25mm	D = 38mm	CP = 304mm

No. of Bars/m of width	Height (H) (mm)	Open Area	Load Bar Centers (D) (mm)	Approximate Weight (kg/m²)
27	25	60%	38	12.4

Profile and Technical Data - 38mm (H) Grating

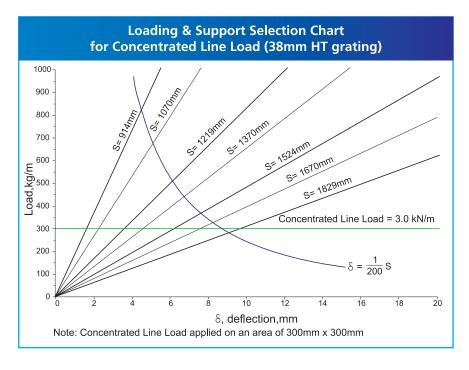


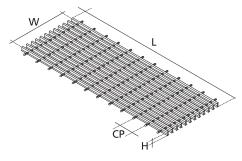


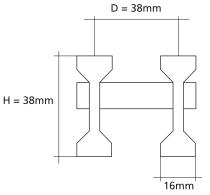


Span (S)

Width (W)





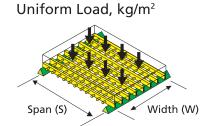


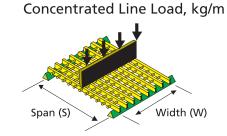
CODE ITG3815	H = 38mm	D = 38mm	CP = 152mm
CODE ITG3830	H = 38mm	D = 38mm	CP = 304mm

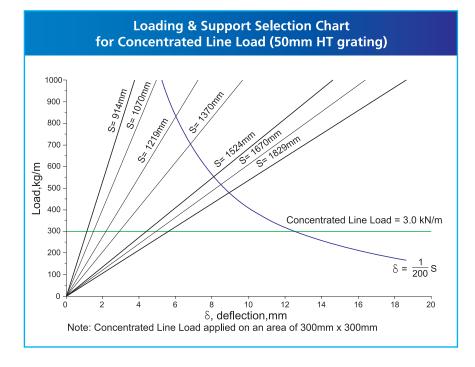
No. of Bars/m of width	Height (H) (mm)	Open Area	Load Bar Centers (D) (mm)	Approximate Weight (kg/m²)
27	38	60%	38	15.6

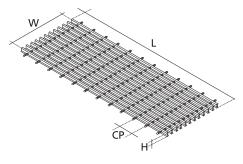
Profile and Technical Data - 50mm (H) Grating

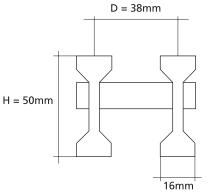
Loading & Support Selection Chart for Uniform Load (50mm HT grating) 1000 900 800 Heavy duty = 7.5 kN/m^2 700 600 General duty = 5.0 kN/m² 500 400 Light duty = 3.0 kN/m^2 300 Classification at Deflection = 1/200 span 200 a) Heavy Duty at span $S \le 1.219m (4ft)$ b) General Duty at span $1.219m (4ft) < S \le 1.524m (5ft)$ c) Light Duty at span $1.524m (5ft) < S \le 1.829m (6ft)$ $\delta = \frac{1}{200} \, \mathrm{S}$ 100 24 $\delta,\, \text{deflection,mm}$







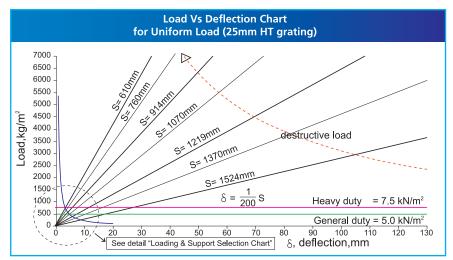


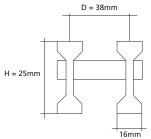


CODE ITG5015	H = 50mm	D = 38mm	CP = 152mm
CODE ITG5030	H = 50mm	D = 38mm	CP = 304mm

No. of Bars/m of width	Height (H) (mm)	Open Area	Load Bar Centers (D) (mm)	Approximate Weight (kg/m²)
27	50	60%	38	21.0

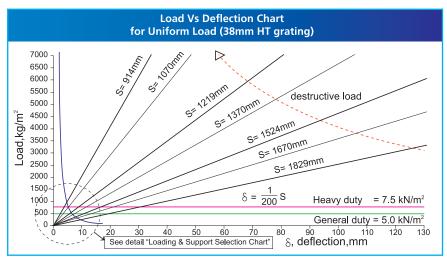
Profile and Technical Data

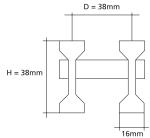




25mm (H) GRATING

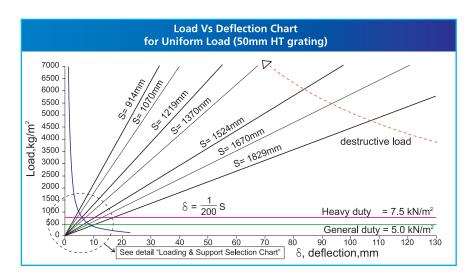
CODE	Н	D	СР
ITG2515	25	38	152
ITG2530	25	38	304

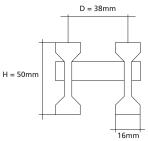




38mm (H) GRATING

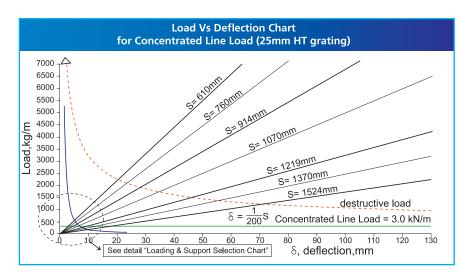
CODE	Н	D	СР
ITG3815	38	38	152
ITG3830	38	38	304

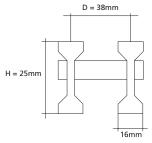




CODE	Н	D	СР
ITG5015	50	38	152
ITG5030	50	38	304

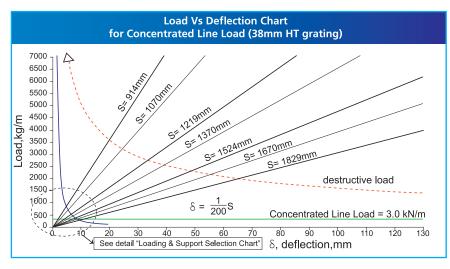
Profile and Technical Data

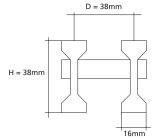




25mm (H) GRATING

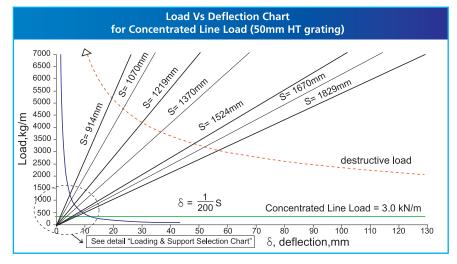
CODE	Н	D	СР
ITG2515	25	38	152
ITG2530	25	38	304

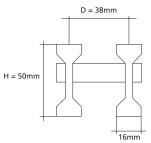




38mm (H) GRATING

CODE	Н	D	СР
ITG3815	38	38	152
ITG3830	38	38	304



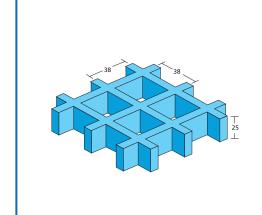


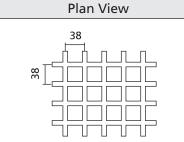
CODE	Н	D	СР
ITG5015	50	38	152
ITG5030	50	38	304

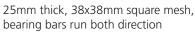


Detailed Specifications









Bearing bar thickness (Top/Bottom) : 6.4/5.0

Bearing bar center : 38

Open Area: 68%

Approx. Weight: 12.30 kgs/m²

Elevation View

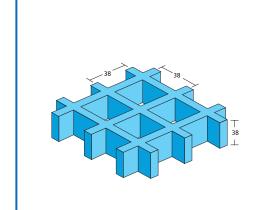
38 6.4 50 H

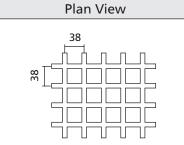
Panel size available :

1524 x 4000, 1220 x 4000, 1220 x 3660, 1220 x 2440,

915 x 3050

Thickness: 38mm





Elevation View

38mm thick, 38x38mm square mesh, bearing bars run both direction

Bearing bar thickness (Top/Bottom): 7.0/5.0

Bearing bar center: 38

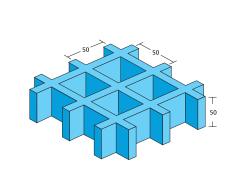
Open Area: 68%

Approx. Weight: 19.50 kgs/m²

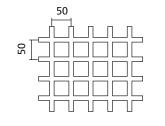
Panel size available :

1524 x 4000, 1524 x 3050, 1220 x 4000, 1220 x 3660, 1220 x 2440, 915 x 3050

Thickness: 50mm



Plan View



Elevation View

50mm thick, 50x50mm square mesh, bearing bars run both direction

Bearing bar thickness (Top/Bottom): 7.0/5.0

Bearing bar center: 50

Open Area: 78%

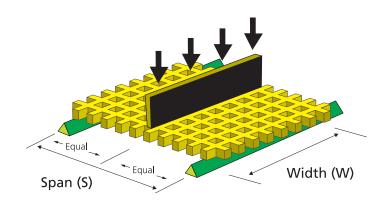
Approx. Weight: 20.80 kgs/m²

Panel size available :

1524 x 4000, 1220 x 3660, 1800 x 4000, 1220 x 2440,

915 x 3050

INTECH Molded Grating Load Tables



CONCENTRATED LINE LOAD TABLES - DEFLECTION IN MILLIMETERS

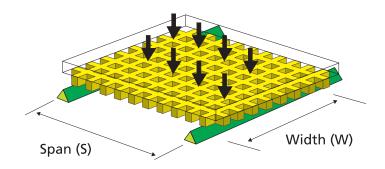
SPAN IN mm	THK	MESH	3	5	LO, 10	AD I N 15	KN/M (20	OF WII 25	OTH (C 40	ONCEN 50	NTRATE 60	D) 70	80	MAXIMUM RECOMMENDED	APPARENT El x 10^6 N-mm^2/m
400	25 38 50	38x38 38x38 50x50	1.6 0.6 0.3	2.6 0.9 0.6	5.3 1.9 1.1	7.9 2.8 1.7	10.5 3.7 2.3	13.1 4.7 2.8	7.3 4.4	9.3 5.7	11.2 6.8	13.1 7.9	14.9 9.1	9 19 30	2.54 7.14 11.75
600	25 38 50	38x38 38x38 50x50	4.8 1.6 0.9	8.0 2.6 1.5	16.0 5.3 3.0	7.9 4.5	10.5 6.1	13.2 7.6	11.8	15.1				6 13 21	2.82 8.56 14.85
800	25 38 50	38x38 38x38 50x50	11.3 3.5 1.9	5.9 3.2	11.8 6.4	9.7	12.9							3 10 12	2.82 9.03 16.55
1000	38 50	38x38 50x50	6.9 3.7	11.4 6.1	12.2									7 10	9.12 17.02
1200	38 50	38x38 50x50	11.8 6.2	10.4										5 8	9.12 17.30
1400	50	50x50	9.8											5	17.60

NOTES

- 1. Maximum Recommended load should not be exceeded at any time.
- 2. Maximum Load indicates a 5:1 factor of safety on Ultimate Capacity.
- 3. Ultimate Capacity represents a complete and total failure of the grating.
- 4. Pedestrian traffic walking loads recommended is 2.4KN/M². Deflections for worker comfort are typically limited to 9mm or span divided by 120 under full live load.
- 5. The permissible loads are for STATIC LOAD CONDITIONS at ambient temperatures. Permissible loads for impact or dynamic loads should be a maximum to one-half from the value shown. Long duration loads will cause added deflection due to creep in material and will require higher safety factors to ensure acceptable performance.



INTECH Molded Grating Load Tables



UNIFORMED LOAD TABLES - DEFLECTION IN MILLIMETERS

SPAN IN mm	THK	MESH	3	5	10	LO <i>i</i> 15	AD IN I 20	KN/SQN 25	/I (UN 39	IFORM 50	ED) 60	70	80	MAXIMUM RECOMMENDED	APPARENT EI x 10^6 N-mm^2/m
400	25 38 50	38x38 38x38 50x50	0.4 0.1 0.1	0.7 0.2 0.1	1.3 0.5 0.3	2.0 0.7 0.4	2.6 0.9 0.6	3.3 1.2 0.7	5.1 1.8 1.1	6.6 2.3 1.4	7.9 2.8 1.7	9.2 3.3 2.0	10.5 3.7 2.3	48 100 154	2.54 7.14 11.75
600	25 38 50	38x38 38x38 50x50	1.8 0.6 0.3	3.0 1.0 0.6	6.0 2.0 1.1	9.0 3.0 1.7	12.0 3.9 2.3	15.0 4.9 2.8	7.7 4.4	9.9 5.7	11.8 6.8	13.8 8.0	15.8 9.1	20 45 73	2.82 8.56 14.85
800	25 38 50	38x38 38x38 50x50	5.7 1.8 0.1	9.5 3.0 0.2	5.9 0.3	8.9 0.5	11.8 0.7	14.8 0.8	1.3	1.6	2.0	2.3	2.6	9 26 35	2.82 9.03 16.54
1000	25 38 50	38x38 38x38 50x50	13.9 4.3 2.3	7.1 3.8	14.3 7.7	11.5	15.3							5 14 21	2.82 9.12 17.01
1200	38 50	38x38 50x50	8.9 4.7		15.6									9 14	9.12 17.30
1400	50	50x50	8.5	14.2										8	17.60

NOTES

- 1. Maximum Recommended load should not be exceeded at any time.
- 2. Maximum Load indicates a 5:1 factor of safety on Ultimate Capacity.
- 3. Ultimate Capacity represents a complete and total failure of the grating.
- 4. Pedestrian traffic walking loads recommended is 2.4KN/M². Deflections for worker comfort are typically limited to 9mm or span divided by 120 under full live load.
- 5. The permissible loads are for STATIC LOAD CONDITIONS at ambient temperatures. Permissible loads for impact or dynamic loads should be a maximum to one-half from the value shown. Long duration loads will cause added deflection due to creep in material and will require higher safety factors to ensure acceptable performance.

Chemical Resistance Data

		ester	Polyester		
Up to temperature °C	49°	99°	49"	99"	
Acetaldehyde	R	N	N	N	
Acetaldehyde, aq. 40%	N	N	N	N	
Acetic Acid, glacial	R	R	N	N	
Acetic Acid, 20% (25) Acetic Acid, 80%	R	R	N	N	
			-		
Acetic Anhydride Acetone, 10%	L	N	N	N	
Adipic Acid	R	N	14		
Alcohol, allyl	N	N	N	N	
Alcohol, benzyl	L	N	N	N	
Alcohol, butyl (n-butanol)	R	N	N	N	
Alcohol, butyl (2-butanol)	R	N	N	N	
Alcohol, ethyl	L	N	R	N	
Alcohol, hexyl	R	L	N	·N	
Alcohol, isopropyl (2-propanal)	R	N	N	N	
Alcohol, methyl	L	N	L	N	
Alcohol, propyl (1-propanaol) Allyl chloride	N	N	N	N	
Alum	R	R	B	R	
Ammonia, gas	L	N	R	N	
Ammonia, liquid	N	N	N	N	
Ammonia, aq. 20%	R	N	N	N	
Ammonia salts, except fluoride	R	R	R	R	
Ammonium fluoride, 25%	R	N	N	N	
Amlyl acetate	B	N	N	N	
Amyl chloride	R	N	N	N	
Antine	N	N	N	N	
Aniline hydrochloride	R	N	N	N	
Antimony trichloride			R	N	
Aqua regia	_		N	N	
Arsenic Acid, 80%	L	N	1	N	
Aryl-sulfonic acid	R	R	N	N	
Barium salts Beet sugar liquor	R	N	R	N	
	H	N	-	_	
Benzaldehyde, 10%		N	N	N	
Benzaldehyde, 10 - 100% Benzene (Benzoil)	L	N	N	N	
Benzene sulfonic acid, 10%	A	R	R	N	
Benzene sultonic acid, 50%	R	N	N	N	
Benzonic acid	R	R	R	N	
Black liquor - paper	B	R	N	N	
Bleach, 12.5% active chlorine	R	N	N	N	
Bleach, 5.5% active chlorine	A	N	A	N	
Borax	R	R	A	N	
Boric Acid	B	N	R	N	
Brine	R	N	A	R	
Bromic acid, < 50%	R N	N	N	N	
Bromine, liquid	N	N	N	N	
Bromine, gas 25%			T N	14	
Bromine, aq	R	N	-		
Butanediol (eythriol)	R	R	R	R	
Butanediol	B	B	N	N	
Butyl Acetate	N	N	1		
Butyl phenoi	N	N	N	N	
Butyric acid. < 50%	R	R	N	N	
Calsium hypochlorite	R	N	R	N	
Calcium hypochlorite	A	N	R	N	
Calcium hydroxide, 100%	R	A	R	N	
Cane sugar liquors	R	L			
Carbon disulfide	N	N	N.	N	
Carbon dioxide	R	A	R	N	
Carbon dioxide, aq.	R	R	R	R	
Carbon monoxide	R	R	R	R	
Carbon tetrachloride	R	N	N	N	
Castor oil	R	N	R	R	
Caustic potash (KOH)	R	N	N	N	
Caustic soda (NaOH)	R	N	N	N	
Chlorine, gas, dry	R	R	B	N	
Chlorine, gas, wet	R	A	N	N	
Chlorine, liquid	N	N	N	N	
Chlorine, water	R	Я	N	N	
Chlorocetic acid	R	N	N	N	
Chlorobenzene	L	N	N	N	
Chloroform	N	N	N	N	
Chlorosulfonic acid. 10%	N	N	N	N	
Chromic acid, 10%	R	N	-		
Chromic acid, 30%	N	N	N	N	
Chromic acid, 40%	N	N	N	N	
Chromic acid, 50%	N	N	N	N	
Citric acid	R	R	R	N	
Coconut oil Copper saits, aq.	R	R	R	N	
Copper saits, aq. Cottonseed oil	R	R	R	R	
Cresylic acid, 50%	N	N	N	N	
and the second s	-			-	

	Viny	lester	Isophathalic Polyester		
Up to temperature *C	49"	99"	49° 99°		
Cyclohexane	A	N	A	R	
Cyclohexanol	R	N	A	N	
Cyclohexanone Diesel fuels	R	R	N	N	
Diethyl amine	N	N	N	N	
Dioctyl phthalate	R	R	N	N	
Dioxane - 1, 4	-	-	N	N	
Dimethylamine	N	N	N	N	
Dimethyl formamide	N	N	N	N	
Detergents, aq	R	R	R	R	
Didutylphthalate	R	R	N	N	
Didutylsebacate Dichlorobenzene	R	N	R	R	
Dichlorethylene	N	N	N	N	
Ether (diethyl)	N	N	N	N	
Ethyl halides	N	N	N	N	
Ethylene halides	N	N	N	N	
Ethylene glycol Ethylene oxide	R	R N	R	R	
Fatty acids	B	R	R	R	
Ferric salts	R	R	R	A	
Fluorine, gas, dry	N	N	N	N	
Fluorine, gas, wet	N	N	N	N	
Fluoroboric acid, 25%	R	R	N	N	
Fluorosilicic acid, 10%	R	N	N	N	
Formaldehyde	R	N	R	N	
Formic acid Freon, F11, F12, 113, 114	N	N	N	N	
Freon, F21, F22	N	N	N	N	
Fruit Juices and pulps	N	N	R	N	
Fuel oil	R	R	R	N	
Furtural	N	N	N	N	
Gas, natural, methane Gasoline	B	L	R	N	
Gelatin	R	L	R	N	
Glycerine (glycerol)	B	R	B	N	
Glycols	B	R	R	R	
Glycolic acid	L	N	R	N	
Green Liquor - paper	R	N	N	N	
Heptane	R	R	R	N	
Hexane	R	N	R	N	
Hydrobromic acid, 25% Hydrochloric acid	R	R	R	N	
Hydrofluoric acid, 10%	R	N	L	N	
Hydrofluoric acid, 60%	N	N	N	N	
Hydrofluoric acid, 100%	N	N	N	N	
Hydrocyanic acid	R	R	N	N	
Hydrogen peroxide, 50% Hydrogen peroxide, 90%	+		N	N	
Hydrogen sulfide, dry	R	R	R	N	
Hydrazine	N	N	N	N	
Hypochlorous acid, 10%	R	L	N	N	
Jet fuels, JP 4 and JP 5	R	N	N	N	
Kerosense Lactic acid, 25%	R	R	R	N	
		-	-		
Lauric acid Lauryi chloride	R	R	R	N	
Laurlyl sulfate	R	B	R	N	
Lead salth	R	R	R	R	
Linoleic acid	R	R	R	N	
Linseed oil	R	R	R	N	
Lithium satth Lubricating oils	R	R	R	N	
Machine oil	R	N	R	N	
Magnesium salts	R	R	R	R	
Maleic acid	IR	R	N	N	
Manganese sulfate	R	R	R	N	
Mercury salts	R	R	R	N	
Methane	R	R	R	R	
Methyl acetate	N	N	N	N	
Methyl bromide (gas)	N	N	N	N	
Methyl cellosolve			R	N	
Methyl chloride	N	N	N	2	
Methyl chloroform	N	N	N		
Methyl cyclohexanone Methyl methacrylate	N	N	N	N	
Methylene bromide	N	N	N	N	
Methylene chloride	N	N	N	N	
Methylene iodide	N	N	N	N	
Mineral oil	B	R	R	N	
Molasses	R	N	R	N	
Monochlorobenzene Monoethanolamine	L	N	N	N	
	-		B	R	
Motor oil Naphtha	R	R	R	R	
Napthalene	R	R	R	N	
Nickel salts	R	R	R	A	
	R	N	N	N	

33.01-2.12	200	lester	Isophathalic Polyester		
Up to temperature °C	49"	99"	49" 99"		
Nitric acid 21 to 100%	N	N	N	N	
Nitric acid, furning Nitrobenzene	N	N	N	N	
Nitrous acid	B	N	N	N	
Oleic acid	R	R	B	R	
Oleum	N	N	N	N	
Olive oil	R	B	B	R	
Oxalic acid	**	R	B	R	
Ozone, gas, 5%	R	N	N	N	
Palmitic acid, 10%	R	R	R	R	
Palmitic acid, 70%	R	R	R	R	
Paraffin	R	B	R	R	
Pentane	R	N	R	N	
Perchloric acid, 10%	R	N	N	N	
Perchloric acid, 70%	R	N	N	N	
Perchloroethylene	R	N	N	N	
Petroleum, sour	R	R	R	N	
Petroleum, refined	A	R	R	N	
Phenol, 88%	N	N	N	N	
Phenylcarbinol			-		
Phenylhydrazine	N	N	N	N	
Phosphoric acid	R	H	R	N	
Phosphorous, yellow Phosphorous, red	N	N	N	N	
Phosphorous, trichloride	2	N	N	N	
			1		
Phthalic acid Potassium salts, aq.	P	R	B	R	
Potassium sarts, aq. Potassium permanganate 25%	R	R	R	N	
Propane Propane	R	R	B	R	
Propylene dichloride	N	N	N	N	
Propylene glycol	B	R	R	N	
Propylene axide	N	N	- 11	14	
Pyridine	N	N	N	N	
Rayon coagulating bath	R	N	N	N	
Sea water	R	A	R	R	
Salicylic acid	B	N	B	N	
Sewage, residential	R	L	R	N	
Silicic acid	R	A	R	N	
Silicone oil	R	R	R	A	
Silver salts	R	R	R	R	
Soaps	R	A	R	R	
Sodium hydroxide			N	N	
Sodium salts, aq. except	R	R	R	R	
Sodium chlorite 10%	R	N	-		
Sodium chlorate	R	R			
Sodium dichromate, acid	R	R			
Stannic chloride	R	R	R	N	
Stannous chloride Stearic acid	R	R	R	R	
Sulfite liquor	R	R	R	N	
			_		
Sulfur	R	R	R	R	
Sugars, aq. Sulfur dioxide, dry	R	R	B	B	
Sulfur dioxide, wet	B	R	B	R	
Sulfur trioxide, gas, dry	R	R	N.	N	
Sulfur trioxide wet	N	N	N	N	
Sulfuric acid, < 26%	R	R	R	N	
Sulfuric acid, 26% to 80%	R	N	N	N	
Sulfuric acid, 81% to 100%	N	N	N	N	
Sulfurous acid, 10%	R	N	N	N.	
Tall oil	R	R	R	N	
Tannic acid	R	R	R	R	
Tartaric acid	R	R	R	R	
Tetrachioroethane	R	N	N	N	
Tetrahydrofuran	N	N	N	N	
Thionyl chloride	N	N	N	N	
Thread cutting oil	R	N	R	N	
Terpineol	R	R	R	R	
Toluene	R	N	N	N	
Tributyl phosphate	R	N	N	N	
Tricresyl phosphate	R	N	N	N	
Trichloracetic acid	R	R	N	N.	
Trichloroethylene	N	N	N	N	
Triethanolamine	R	N	N	N.	
Triethylamine	R	N		N	
Turpentine	R	R	N	N	
Urea, 50% Vaseline	R	R	R	N.	
Vegetable oils	R	R	R	R	
			-		
Vinegar Vinyl acetate	R	R	R	N	
Water, distilled	R	R	R	N	
Water, fresh	R	R	R	A	
Water, mine	R	R	R	N	
Water, sall	R	N	R	R	
Water, tap	R	R	R	R	
Whiskey	R	N	R	N	
Wines	R	N	A	N	
Xylene	R	N	N	N	
Zinc saits	R	B	R	B	

R=Resistant, N=Not resistant, L=Less resistant than R. but still suitable for some conditions

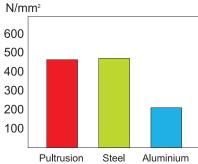


Typical Properties of Pultrusion FRP Products

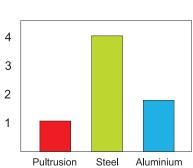
The information given below is a guide to the typical properties of Pultruded Fiberglass Reinforced plastic. The pultruded profiles are made from a combination of continuous Longitudinal Rovings, Continuous Filament Mats and Resin, thus properties will vary depending on reinforcement and resin choice.

COMPARISONS

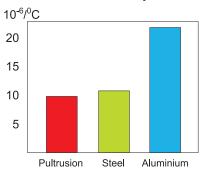
Tensile Strength



Relative Weight



Coefficient of Expansion



PROPERTIES

Mechanical:

Tensile Strength, Longitudinal: Flexural Stress, Longitudinal: Elastic Modulus, Flexural, Longitudinal: Compressive Strength:

Impact Strength: Elongation at Rupture: Hardness (Barcol 934-1):

Specific Gravity:

400	- 4	-50

200 - 45015,000 – 30,000

150 - 3001 - 2

2 50 - 60

1.7 - 1.9

N/mm² N/mm^2 N/mm²

N/mm²

kJ/M %

Electrical:

Dielectric Strength: Volume Resistivity:

12 $10^{10} - 10^{12}$ kV/mm Ω/cm^2

Thermal:

Coefficient of Thermal Expansion:

Thermal Conductivity:

Operating Temperature Range (resin dependent):

10⁻⁶/⁰K W/0K.M $^{\circ}C$

Fire:

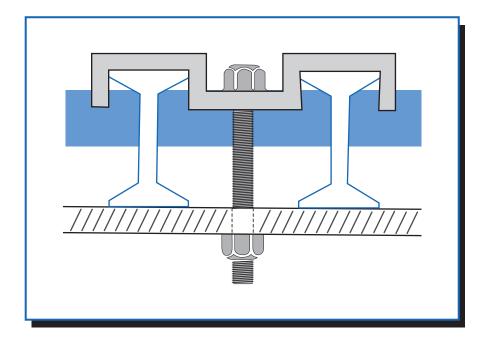
B.S. 476 - Class 1 ASTM E84 - Class 1 - 960 °C Max. IEC 60695

Smoke:

ASTM E662 - Ds at 1.5 min = 0.68

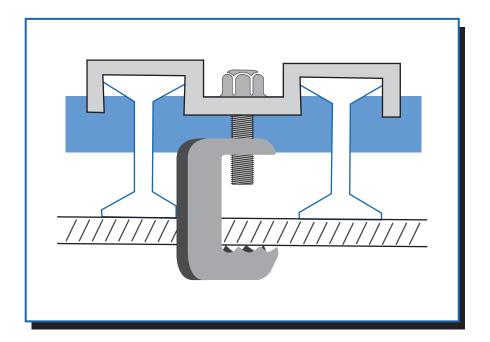
ASTM E84 - Class A

Installation System



M-CLIP

M-Clip is used to secure panels by drilling through the support structures. It is designed to use two adjacent grating bars for a more secure fit.



G-CLIP

G-Clip is designed to attach grating to any structural support, with no drilling required. Recommended for offshore projects.

INTECH FRP PULTRUDED & MOLDED GRATING



INTECH products can be used in either new application or for replacing existing application which is exposed to corrosive environment. The application can be found in all type of industrial such as :-

- Offshore, Onshore, and Oil & Gas
- Power Plants
- Pollution Control
- Recreation
- Government Properties
- Food Industry
- District Cooling System



Cooling Tower



Jetty



Ship Building

- Petrochemical
- Chemical
- Water / Waste Treatment
- Public Facilities
- Fertilizer Plant
- Pharmaceutical



FPSO



Recreational Park Drainage Cover



Drain Cover



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Other Architectural Hand-Lay Up Products

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Application of All Range of INTECH FRP Products

COOLING TOWER









POWER PLANT







OFFSHORE PLATFORM



FPSO



REFINERY





INTRALINK TECHNO SDN BHD (495364-M)

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